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D119-796-021
Job Sheet 187028



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 1/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/7/19	1/7/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 21 2019
100	Packaging	1 pcs	1/7/19	1/7/19	0.00	0.00	Packaging1-1		JAN 21 2019
110	HandFinish	1 pcs	1/7/19	1/7/19	0.00	6.25	HandFinish4		36 DAS
120	QC	1 pcs	1/7/19	1/7/19	0.00	0.00	QC5		36 DAS 36 DAS
125	Packaging	1 pcs	1/7/19	1/7/19	0.00	0.00	Packaging1-6		36 9-89 58
127	QC	1 pcs	1/7/19	1/7/19	0.00	0.00	QC4		9-89 DAS 9-89
130	Packaging	1 pcs	1/7/19	1/7/19	0.00	0.00	Packaging3-1		36
140	QC21-FG	1 Ea	1/7/19	1/7/19	0.00	0.00	QC21		36 9-89 JAN 31 2019

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: 138976 2-INSTALL
DECAL D2729-4
130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea)	90-Start up Operation	513170
AN3C50A	Bolt	16 Ea (16 ea)	90-Start up Operation	5107956
AN4C6A	Bolt	24 Ea (24 ea)	90-Start up Operation	5100397
D2652-PO SP	Bushing	48 Ea (48 ea)	90-Start up Operation	5136093
D3407-041	Tow Ring	2 Ea (2 ea)	90-Start up Operation	5126120
D3417-5	Washer	4 Ea (4 ea)	90-Start up Operation	5142087
D3456-1	Washer	2 Ea (2 ea)	90-Start up Operation	5079335
D3672-3	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5131565
D3672-7	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	512062024 5131568
D3883-1	Saddle, Outboard LH	2 Ea (2 ea)	90-Start up Operation	5122698
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	5123880
D3884-1	Saddle, Inside LH	2 Ea (2 ea)	90-Start up Operation	515337421 51822 46x1
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	5143415
D3886-041	Lug Assembly	4 Ea (4 ea)	90-Start up Operation	5114667
MS21043-3	Nut	24 Ea (24 ea)	90-Start up Operation	5143711
MS21043-4	Nut	26 Ea (26 ea)	90-Start up Operation	5119223
MS21043-5	Nut	8 Ea (8 ea)	90-Start up Operation	5083544
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea)	90-Start up Operation	5104043



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Container No: S146215



Part: D119-796-021

Job No: 187028

Serial No/Batch: S146215

Revision: A / F

Inspector:

Exp Date:

Instructions: TC STC SH14-45-1 Issue 1, FAA STC SR0350.

MS21920-28	Clamp	2 Ea (2 ea)	90-Start up Operation	5107736
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	48 Ea (48 ea)	90-Start up Operation	5103990
NAS1149C0532R	Washer	16 Ea (16 ea)	90-Start up Operation	5106843
139x89x35crate	Agusta Crate	1 pcs (1 ea)	90-Start up Operation	5103828
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 Ea (2 ea)	110-HandFinish	5133498
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5148294
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5148298

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	139x89x35crate	1	11	0
	AN3C46A	8	103	0
	AN3C50A	16	173	0
	AN4C6A	24	364	0
	D2652	48	221	0
	D3407-041	2	16	0
	D3417-5	4	13	0
	D3456-1	2	247	0
	D3672-3	48	369	0
	D3672-7	48	215	0
	D3883-1	2	13	0
	D3883-2	2	13	0
	D3884-1	2	9	0
	D3884-2	2	12	0
	D3886-041	4	19	0
	MS21043-3	24	886	0
	MS21043-4	26	803	0
	MS21043-5	8	158	0
	MS21250-05048	8	0	0
	MS21920-28	2	84	0
110-HandFinish	NAS1149C0332R	24	3,550	0
	NAS1149C0432R	48	1,810	0
	NAS1149C0532R	16	402	0
	D119-646-041	2	4	0
	D119-796-151	1	0	0
	D119-796-251	1	0	0

Part Specifications

Specifications could not be found.